

## Terrova BT Lift Assist Collar Changes

**Reason:** Part Update

**Disposition:** Update Inventory

**Affected Part Numbers:** 2771522 replaced with 2771523

**Additional References:** Repair Manual; Terrova Chapter

### Explanation:

The Lower Collar Kit for the Lift Assist System on Terrova motors has changed from a thread cutting screw to a machine screw retained by a nut. This eliminates possible weakening of the collar material by the screw.

We recommend replacing any 2771522 Collar Kits in your stock with 2771523 Collar Kits. The 2771523 has a machine screw and a nut with a pass through hole in the back collar half where 2771522 has a thread cutting screw and a blind hole in the back collar half. Both kits are complete collar installation kits, only the parts that are different are described and pictured.

It is not necessary to replace collars on motors where the collar has not failed.



Contact Minn Kota Customer Service ([aschotline@johnsonoutdoors.com](mailto:aschotline@johnsonoutdoors.com)) to have any 2771522 in stock replaced with 2771523.