

CANNON LABOR ALLOWANCE GUIDELINES effective January 2021



You must be a contracted Cannon Authorized Service Center or International Distributor to submit claims on Cannon Downriggers!

PART/UNIT	MINI-TROLL	EASI-TROLL LAKE-TROLL SPORT-TROLL	ALL UNI-TROLLS	MINI-MAG	ALL ELECTRIC MARLIN UNITS	MAG 5 / 10 DIGI-TROLL I & II	MAG 15 / 20 / 20DT DIGI-TROLL III & IV	MAG 5 ST, MAG 10 STX DIGI-TROLL 5 & 10	OPTIMUM & OPTIMUM TS
1/4 INCH LATCH	-	-	\$64	-	\$96	-	-	-	-
BODY / FRAME	\$40	\$48	\$64	\$96	\$96	\$96	\$96	\$96	\$102
BOOM END	\$40	\$40	\$40	\$40	\$40	\$40	\$40	\$40	\$43
BREAKER & COVER	-	-	-	\$40	-	\$40	-	\$40	\$43
CLUTCH ASSEMBLY	\$40	\$48	\$48	\$64	\$64	\$64	\$96	\$40	\$43
CONTROL BOARD REPLACEMENT	-	-	-	\$48	\$48	\$48	\$64	\$48	\$51
COUNTER GEAR	\$40	\$40	\$40	\$40	\$40	\$40	\$40	\$40	\$43
DRIVE GEAR	-	-	-	-	\$48	-	\$48	-	-
DRIVE PIN	-	-	-	-	-	-	-	\$40	\$43
DRIVE SHAFT	-	\$48	\$48	\$48	\$48	\$48	\$48	-	-
KEY PAD	-	-	-	-	\$48	-	\$64	\$64	-
MISCELLANEOUS MINOR REPAIR	\$40	\$40	\$40	\$40	\$40	\$40	\$40	\$40	\$43
MOTOR COVER (opening / resealing)	-	-	-	\$40	\$40	\$40	\$40	\$40	\$43
MOTOR (repair or replace)	-	-	-	\$48	\$48	\$48	\$48	\$48	\$51
MOTOR HOUSING REPLACEMENT	-	-	-	\$48	\$64	\$64	\$112	\$96	\$102
REEL	\$40	\$48	\$48	\$96	\$96	\$96	\$96	\$40	\$43
REEL CABLE	\$40	\$40	\$40	\$40	\$40	\$40	\$40	\$40	\$43
REEL, SHAFT, GEAR, NYLINER	\$40	\$48	\$48	\$96	\$96	\$96	\$96	-	-
ROD HOLDER	-	\$40	\$40	\$40	\$40	\$40	\$40	\$40	\$43
SWING LOCK	-	\$40	-	-	-	\$40	-	\$40	\$43
SWITCH & COVER	-	-	-	\$48	-	\$48	-	\$48	\$51
SWIVEL HEAD	\$40	\$40	\$40	\$40	\$40	\$40	\$40	\$40	\$43
TELEBOOM, COLLETTES, RINGS	-	-	\$40	-	\$40	\$40	\$40	\$40	\$43
SWITCH, BREAKER	-	-	-	\$40	\$40	\$40	\$40	\$40	\$43
POWER CORD	-	-	-	-	\$48	\$48	\$48	\$40	\$43
POWER CORD RETROFIT *	-	-	-	\$64	-	\$64	-	-	-

Specified lubrication & sealant required during assembly. Blue synthetic grease (Cannon p/n 3397707).
Sealant not sold by Cannon. (Dow Corning 795 Building Sealant)

*The power cord replacement takes longer on the older (non-high speed) units. The extra labor is paid only on the older motor styles as a retrofit.

Minimum amount paid per any service work performed is \$40.

The labor allowances take into account required testing of completed service work for the task performed.
Tests such as cycling or burn-in on a specific product doesn't require monitoring or constant supervision, but only a periodic inspection visually.

ACCESSORIES	
Bases Helmsman Mounts Pedestals Planer Series Rod Holders	Because of the nature of accessory items, the preferred method to handle Cannon Accessories is to return the product to Cannon for replacement.

PLEASE DO NOT RETURN PARTS USED IN THE COURSE OF A WARRANTY REPAIR OTHER THAN THE CONTROL BOARDS ON THE "REQUIRED TO RETURN LIST".